

Work Order ID 109157

Tuesday, November 12, 2013 1:35:14 PM

109157

Page 1

Item ID: D2965

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Cap

Stop ***NS2***

Start Date: 11/12/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/12/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: REPAINT *Rework*

Approvals: Process Plan: *MF*

Date: *13-11-12* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2965

Rev B

300

Black Sandtex(Ref:4.3.5.7) per OS100 4.3

300

Powdercoat

Powder Coating

Memo

PULL FROM STOCK D2965 X 1 B87086

SCUFF LIGHTLY AND POWDERCOAT BLACK SANDTEX

310

QC3- Inspect Part Finish

0.00

310

QC

Memo

0.00

Quality Control

320

Identify as per dwg & Stock Location: *F12-001*

0.00

320

Packaging

Memo

0.00

Packaging

1 of 13-11-20 **DAS 34 989**

1 of 13/11/25

1 of 14/11/25

Work Order ID 109157***109157***

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Tuesday, November 12, 2013 1:35:14 PM

Item ID: D2965

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cap

Start Date: 11/12/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/12/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: REPAINT

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

330

QC21- Final Inspection - Work Order Release

0.00

330

QC

Memo

0.00

Quality Control

13/11/27 JG
PB-11-28

Picklist Print

Tuesday, November 12, 2013 1:35:12 PM

Page 1

Work Order ID: 109157

Parent Item: D2965

Parent Item Name: Cap

Start Date: 11/12/2013

Required Date: 11/12/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: A00.05.31New Issue EC
IPP Rev:Added Turning as per Rev B 06-12-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2965 Cap		Manufactured	No				Each	46.0000		1			

Location

FP001

80089

99551

Loc Qty

46

13

33

Loc Code

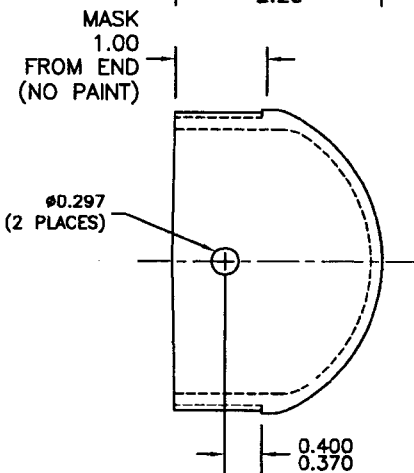
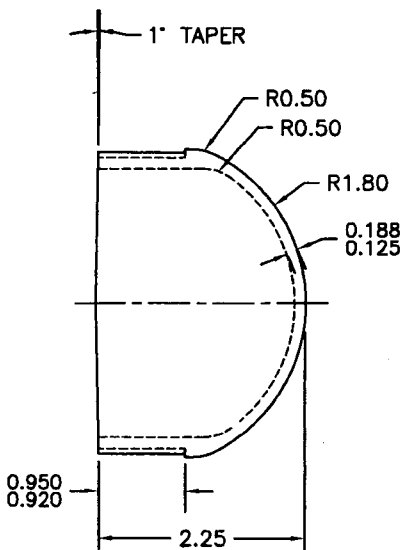
unt 11-11-12

DART

RELEASED

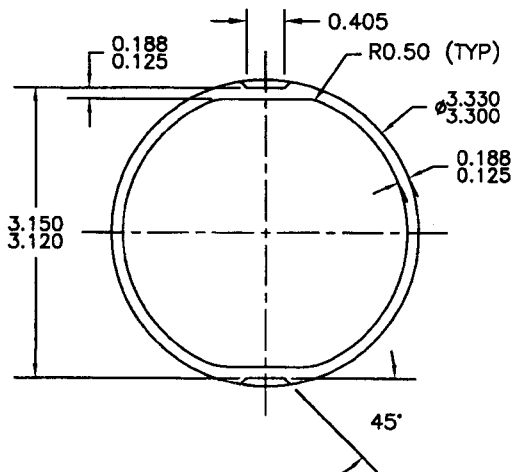
06.12.12

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
014	014	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2965	SHEET 1 OF 2
DATE		TITLE	SCALE
06.11.01		CAP	1:2
A	00.02.24	NEW ISSUE	
B	06.11.01	ADD -3 CAP	

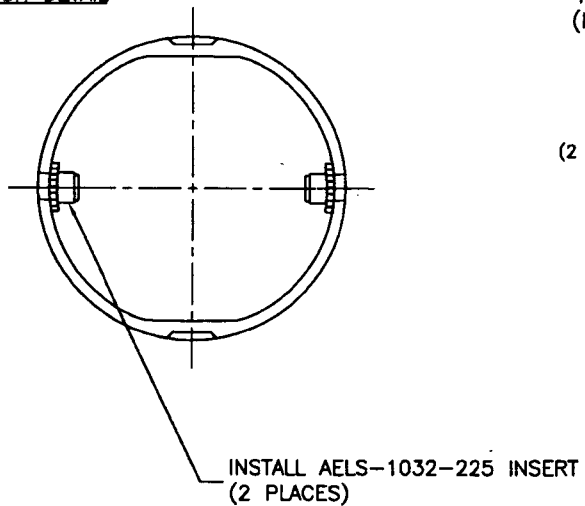


13-11-12
mk
7546014
#109457

D2965 CASTING DETAIL



D2965 FINISH DETAIL

**D2965 CAP**

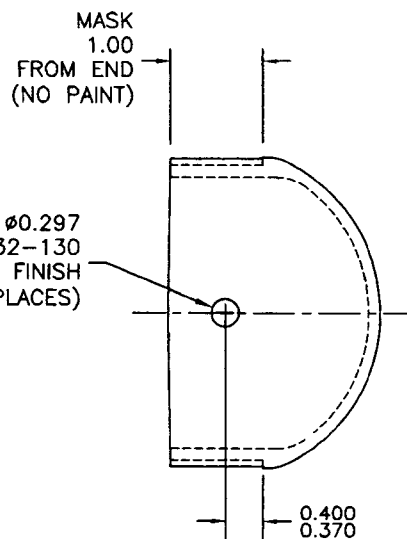
- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES

DART

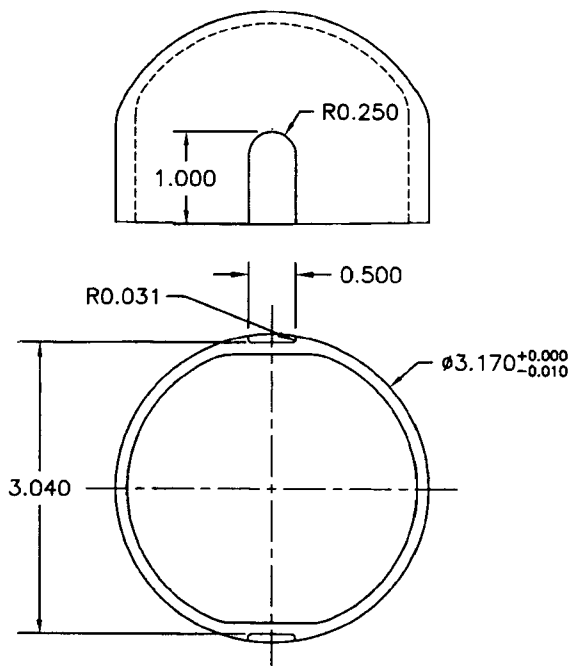
RELEASED

06.11.01

DESIGN	AP	DRAWN BY	AP	DART AEROSPACE USA, INC.	
CHECKED	AP	APPROVED	AP	PORT HADLOCK, WA	REV. B
DATE	06.11.01	TITLE	D2965	SHEET 2 OF 2	SCALE
			CAP		1:2



D2965-3 FINISH DETAIL



D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

D2965-3 CAP

- 1) MATERIAL: MAKE FROM D2965 CAP
- 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES

LS1601 #